

## INTERIOR DOORS WHERE YOU GET MORE. Designed for your home.

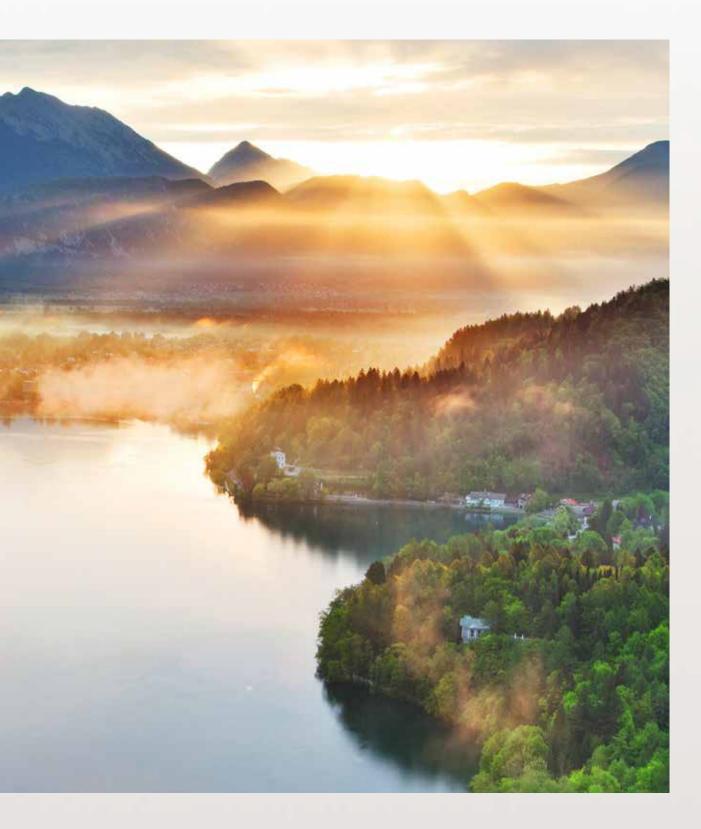
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## THE SONG OF NATURE, IT IS SO BEAUTIFUL. LISTEN TO IT.

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A tree, too mighty to lock one's arms around, sprouts from a tiny little seed. A temple, towering nine storeys high, rises from a handful of clay. A journey of a thousand miles begins with a single step. Since 1948, we have been using only the highest quality timber, which is meticulously manufactured, to create a pleasant atmosphere in our customers homes.

Living in harmony with nature is truly invaluable. This is proved by the richness of the forests that, are part of our environment. We live, and create, together with them. We have been endeavouring to make products with high added value from the riches of the forest since 1948.

Of course, it is also our responsibility to repay the forest, - with all the due diligence of a good master - for everything that they bestow upon us. Therefore, the forest must be respected and loved, and it is our desire that you feel the same way, too.

Let the song of the forest resound in your home as well!

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Our company LIP BLED is distinguished by its prominent *lipbled* brand name, which strengthens our international position as a renowned dealer and manufacturer of interior doors.

We strive to achieve this goal by taking a responsible approach to sustainable development, through innovative and high-quality products, motivated colleagues and satisfied customers.

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#### **VENEERED INTERNAL DOORS**



### NATURAL CHARACTER

### UNLIMITED RANGE OF COLOURS COMBINATION OF COLOURS

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### HOUSE OF IDEAS HAND IN HAND ...



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FEEL FREE TO DESIGN AND PLAN ... AS SIMPLE AS IT GETS

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# veneered internal doors NATURAL CHARACTER

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If you want to give your home a natural appearance with a modern touch, veneer is definitely the right choice.

Veneer is a product of sawing, cutting and debarking timber. These processes allow us to utilise timber efficiently and make the surface of the final product appear natural and solid, thus maintaining all of the wood's original characteristics. A vertical, crosswise or diagonal surface structure can be achieved through different cutting or debarking techniques and using an appropriate composition of veneer sheets.



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# MIGHTY OAK

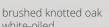
The oak is a mighty tree and has always been regarded as a symbol of power, wisdom and longevity. Even in Greek mythology, the oak was the tree of the supreme god Zeus. That is why oak, which is a very fibrous and hard type of wood, is used in carpentry for the manufacturing of parquet, veneers and furniture.



DOORS WITH A VERTICAL VENEER STRUCTURE GREENLINE models **KNOTTED OAK – WILD STRUCTURE** 



brushed knotted oak natural lacquered





brushed knotted oak oiled



brushed knotted oak matte stained lacquered

white-oiled

knotted oak oiled



knotted oak natural lacquered



knotted oak matte stained lacquered

GREENLINE knotted oak white-oiled WILD STRUCTURE model LIFELINE PN6 GREENLINE European oak white-oiled



#### 66

- 1 European oak brushed oiled
- European oak brushed olled
  European oak olled
  European oak brushed natural lacquered
  European oak natural lacquered
  European oak brushed white-oiled
  European oak white-oiled
  European oak brushed matte stained lacquered
  European oak matte stained

A touch of nature in your home. Nature lovers prefer soothing colours and shapes, the quality of which speak for themselves. The uniform surface STRUCTURE also suits models with fitted glass.

GREENLINE beech

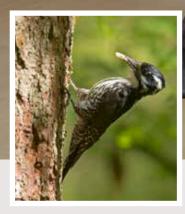


GREENLINE maple



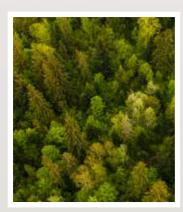


## THE WARMTH OF SPRUCE



Spruce (Picea abies) is the most numerous tree species in Slovenia. The wood is soft and elastic, which makes it ideal for furniture, musical instruments, and the construction and paper industries.

Doors made from spruce retain the characteristic structure and colour of the wood. The model is a perfect match for the natural tone of other household furniture, as well as light-coloured flooring. The natural properties of the trunk create a vibrant structure, with knots of varying sizes, appearance and number. This gives the models an even more natural appearance.









# **66 (IM)PERFECT OAK**

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Its structure exudes wilderness.



ALTEICHE - PRESTIGE VIVACELINE / F4 knotted aged oak brushed oiled



ALTEICHE - PRESTIGE GREENLINE knotted aged oak brushed oiled

ALTEICHE - PRESTIGE GREENLINE knotted aged oak brushed

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ALTEICHE - PRESTIGE VIVACELINE / F4 knotted aged oak brushed

> Just like people, trees are not perfect. For example, oak, which excites us with its honey-soft colour, is full of annular rings, knots and cracks.

> All these irregularities, or rather special features, suggest a form of wilderness while at the same time emphasising the uniqueness and characteristics of the wood. That is why our oak wood products have a special charm and added value.



#### A COMPARISON OF STRUCTURES

KNOTTED OAK – WILD STRUCTURE (HG1)





KNOTTED CRACKED OAK (HG7)



EUROPEAN OAK



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#### THE CHARACTER LIES IN THE DETAILS.

We use high-quality types of veneer, such as walnut or knotted oak, to manufacture contemporary doors that make your home unique.



DOOR LEAVES WITH CROSSWISE VENEER STRUCTURE VIVACELINE models – OAK KNOTTY CRACKED





#### DOORS WITH A CROSSWISE VENEER STRUCTURE VIVACELINE models – **KNOTTED CRACKED OAK**

VIVACELINE / F4 knotted cracked matte stained lacquered



VIVACELINE / F4 knotted cracked brushed oak matte stained lacquered



VIVACELINE / F4 knotted cracked oiled

### THE PROCESS OF GRINDING

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enables us to obtain a rough, deeply embossed structure in the veneer.



knotted oak natural lacquered WILD STRUCTURE





knotted oak oiled



brushed knotted oak oiled

DOORS WITH A CROSSWISE VENEER STRUCTURE MODELS VIVACELINE / F4 KNOTTED OAK WILD STRUCTURE



brushed knotted oak natural lacquered





knotted oak white-oiled

brushed knotted oak white-oiled



knotted matte stained oak lacquered



brushed knotted oak matte stained lacquered



#### DOORS WITH A CROSSWISE VENEER STRUCTURE VIVACELINE models / F4 – **EUROPEAN OAK**



European oak natural lacquered







European oak oiled



brushed European oak oiled



European oak matte stained lacquered



brushed European oak matte stained lacquered



brushed European oak white-oiled

23 / lipbled.

#### VIVACELINE – model F4



VIVACELINE / F4 beech



VIVACELINE / F4 maple



VIVACELINE / F1 beech



VIVACELINE / F1 European oak

VIVACELINE – model F1

VIVACELINE / F1 maple

#### VIVACELINE – model F3



VIVACELINE / F3 maple



VIVACELINE / F3 beech

VIVACELINE / F3 European oak



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## WHAT IS INTARSIA?

Intarsia is a woodworking technique that uses various veneer sheets of different shapes, sizes and colours. It is considered master craftsmanship that requires an extraordinarily steady and precise hand. This decorative technique gives a special charm to products. Our company manufactures its products in accordance with this technique and has perfected it using our many years of experience and professional know-how.

### DIAGRAMS OF VIVACELINE MODELS

VIVACELINE offers an array of combinations; choose the one that best suits your lifestyle and is compatible with the materials already present in your home.













Crosswise structure

model F1

model F3

model F4



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Naturally elegant doors will please even the most sophisticated of tastes. STILLINE doors are ideal for people who like to treat themselves to rich and opulent wood.



STILLINE / SOAD European oak



STILLINE / SNC SN3 European oak



STILLINE / SNC European oak



STILLINE / SOAD beech



STILLINE / SOAD SO3 beech

## SKETCHES OF STILLINE DOOR DESIGNS WITH GLAZING



model STILLINE SNC SN3



model STILLINE M-SOAD with a Georgian bar - 6 fields model STILLINE M-SOAD with a Georgian bar - 9 fields

#### **STILLINE MOULDINGS**

Decorative mouldings lend doors a vintage elegance.







Profile C

Profile D

Profile EX







STILLINE / SORD SR3 glass satinato knotted oak natural lacquered WILD STRUCTURE



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COLORLINE MODENA / BELLALINE /

### 66

#### UNLIMITED RANGE OF COLOURS

# COMBINATION OF COLOURS

Colours significantly influence our moods, as they, and their energy waves, affect our emotions, state of mind, behaviour and well-being. A particular colour can be used to lift our spirits or boost our emotional state and health.

Surround yourself with pure colours of different tones, which will inspire, excite, motivate and delight you.

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KAISERLINE / RAL COLOUR CHART / COLORLINE EASY / UNICOLORLINE



### DOOR GLAZING

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is a perfect solution to fill your rooms with natural daylight and provides a good overview of adjacent rooms and the outside world.

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# COLORLINE

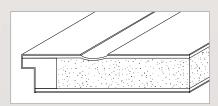
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COLORLINE - model R88L



### MODENA WHITE SPRAY-PAINTED DOORS

Grooves give the white spraypainted MODENA doors classic elegance. Doors can be made even more interesting with rounded or MINI-R edges.





white spray-painted R5L

COLORLINE white spray-painted R6L



COLORLINE white spray-painted R7L



white spray-painted R8L



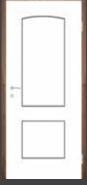
COLORLINE white spray-painted R9L



COLORLINE white spray-painted R11L









white spray-painted R14L



white spray-painted R15L



white spray-painted R16L



COLORLINE white spray-painted R17L



white spray-painted R21L



white spray-painted R22L

white spray-painted R23L



white spray-painted R24L



white spray-painted R36L



white spray-painted R90L





white spray-painted R95L



#### WHITE. THE COLOUR OF PEACE, INNOCENCE AND HOPE.



### THREE SHADES OF WHITE



COLORLINE MODENA white spray-painted SIGNAL WHITE similar to RAL 9003 (BE PLE2) COLORLINE MODENA white spray-painted PURE WHITE

COLORLINE MODENA white spray-painted TRAFFIC WHITE similar to RAL 9016 (BE PLE7)

eviations in colour tone and structure are possible.

# BELLALINE



BELLALINE / FN1 white spray-painted European oak intarsia



BELLALINE/ F5R33L white spray-painted knotted oak intarsia

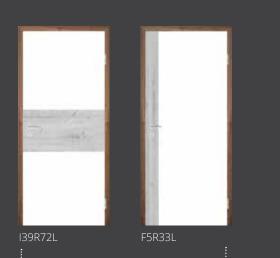
BELLALINE / I39R72L white spray-painted knotted oak intarsia



### DIAGRAMS OF BELLALINE MODELS

#### VENEER INLAY





The F5R33L and I39R72L models have a groove located between the veneer and the rest of the surface.

# KAISERLINE

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Our products are made of an exquisite combination of materials, emphasising the beauty of your home.

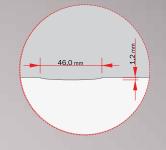


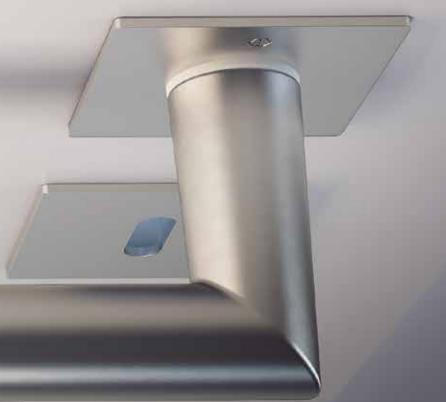


An aesthetic design, and high-grade manufacturing, cater to your well-being.

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## **DIAGRAMS OF KAISERLINE MODELS**









model KAISERLINE R38L with glazing









R40L with glazing







# CHOOSE YOUR COLOUR – RAL COLOUR CHART

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## A RICH ARRAY OF COLOUR SHADES

makes your ideasbecome a reality. Choose your colour from the RAL colour chart.

## DID YOU KNOW?

Due to climatic influences, materials can

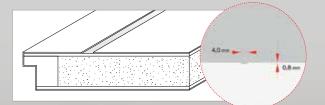
change in dimension. If, for example, the air temperature drops, hygroscopic products, including doors, start to stretch and become curved. Wood and wood materials stretch under the influence of moisture (a 2-metre long board stretches by approx. 2.5 mm when exposed to 5% moisture), whereas metal and plastic materials change according to temperature.

# EASY WHITE-PAINTED (UV COIL COATED) DOORS

100

FIT

The purity and innocence of the colour white makes spaces lighter and visually larger. However, the simplicity of the door can be enriched with grooves, if so desired.



COLORLINE R27L white-painted (UV COIL COATED) model LIFELINE PN1

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COI

COLOGN

RELIEFI - EASY (4,0 x 0,8 mm)



COLORLINE white-painted (UV COIL COATED) R27L



COLORLINE white-painted (UV COIL COATED) R28L



COLORLINE white-painted (UV COIL COATED) R29L



COLORLINE white-painted (UV COIL COATED) R34L



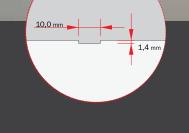
0,8 mm

4,0 mm

COLORLINE white-painted (UV COIL COATED) R87L

46

### RELIEFI - EASY (10 x 1,4 mm)





COLORLINE white-painted (UV COIL COATED) R70L



COLORLINE white-painted (UV COIL COATED) R73L



COLORLINE white-painted (UV COIL COATED) R74L



COLORLINE white-painted (UV COIL COATED) R89L



COLORLINE white-painted (UV COIL COATED) R96L

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## TWO SHADES OF WHITE

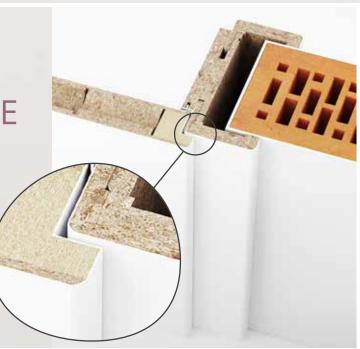




COLORLINE EASY white-painted TRAFFIC WHITE similar to RAL 9016 (BE LAK4)

# 66 SOFT-M DOOR EDGE

Grooves give the white doors classic elegance. Doors can be made even more interesting with rounded or SOFT-M.





matte black anti-fingerprint foil

UNICOLORLINE white

48

Also available: a frame with a black lacquered surface that is resistant to fingerprints.

ERPRIN

HSINI

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Many people believe that black is a depressing and dramatic colour. But that isn't really true. A little black is essential in every home because it accentuates the shapes and colours around it. Everything should be in balance. And when this balance is achieved, the results are wonderful. 0

## GO FOR AN ALTERNATIVE LOOK WITH BLACK

High-quality fittings improve a door's functioning. These black details will make your space more attractive and interesting.





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66 THE HOUSE OF IDEAS HAND IN HAND ...



# TOPLINE

TOPLINE DYNAMIC L1 knotted cracked oak

# CLASSIC COLLECTION

The extraordinary processing of wood surface imitations fills your home with cosiness and comfort.



TOPLINE palisander white

TOPLINE L1 snow-white

TOPLINE L1 palisander white

# CLASSIC COLLECTION MATT LINE

If wild structures are not to your taste, you can opt for a calm and natural surface. For a style that will give your decor a touch of elegance.





ALSO AVAILABLE WITH A VERTICAL STRUCTURE!



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# **TOPLINE PLUS**

### A FUSION OF NATURE, WOOD AND ELEGANCE

The rustic style is back and gaining popularity once again. If you are looking to incorporate it into your home, you would probably choose wood because it creates warmth, intimacy and a connection to nature. A new palette of colour tones and wood structures is now available and brings additional creative options for different styles and finishes. You can chooose from **natur, alpine** and **classic** colour tones with a firmer, rougher grain texture and even more knots that emphasize the natural beauty of wood.











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**RUSTIC alpine** is a perfect fit for any alpine-style holiday house or apartment and it seamlessly blends into the landscape. This natural door line is a great match for other pieces of furniture and decor that share this style. At the same time, it gives you the feeling of being closer to nature.

**RUSTIC natur** features lighter colour tones and matches extemely well with various types of parquet and other flooring that invite an element of roughness and simplicity to your living space. If you want to give your gome a more natural feel, you will not be disappointed!



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TOPLINE PLUS knotted oak cracked RUSTIC alpine



TOPLINE PLUS knotted oak cracked RUSTIC classic



TOPLINE PLUS knotted oak cracked RUSTIC natur

OPLINE PLUS .1 knotted oak cracked RUSTIC lassic

### **RUSTIKA classic**

boasts a unique style and elegance that complements the style of your home. In combination with solid wood furniture and rustic decor it creates a cozy and warm atmosphere.



# WOOD COLLECTION



# A LOOK OF NATURE AND ELEGANCE

Wood is a natural and warm material, both visually and to the touch. It brings a feeling of comfort and homeliness to a room reminiscent of the countryside and of nature. These are the main reasons why wood is always such a popular material for interiors. Wood gives character, style and distinction to every home.

Continuous product research, the use of the very latest technologies, creative talent with a touch of nature and the ability to follow the changing habits and needs of our customers – these are the things that make LIP BLED stand out from the competition, and the reason why we have decided to develop our new line, WOOD. The texture, with accented pores, gives a feeling of natural warmth, while the balanced colours of oak make the WOOD line even more elegant.

The WOOD line is also available with ABS edge bands, which are the most popular edging material among furniture manufacturers in Western Europe. **A** 

### DOORS WITH HORIZONTAL STRUCTURE - TOPLINE PLUS models

TOPLINE PLUS knotted oak WOOD natur L1 horizontal



TOPLINE PLUS oak WOOD natur L1 horizontal



TOPLINE PLUS knotted cracked oak WOOD natur L1 horizontal







TOPLINE PLUS oak WOOD natur P1 vertical

TOPLINE PLUS knotted cracked oak WOOD natur P1 vertical



# **PRESTIGE** COLLECTION



By synchronising the natural structure of wood, we have created doors that embody the richness of nature. Knots, cracks and varying structures are an expression of wilderness, while at the same time emphasising the unique nature and characteristics of the wood.



Also available with an a vertical structure!

We draw inspiration from nature.

Surfaces have synchronised pores to achieve the look of genuine SOLID WOOD.



ABS EDGE – Colour corresponding to the surface



# Advantages of FORTE EDGE

### Advantages:

- protection around the edges
- impact-resistant lining
- $\boldsymbol{\cdot}$  scratch-resistant lining
- $\boldsymbol{\cdot}$  wear-resistant lining
- heat-resistant lining
- high surface strength







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# MILENIUM COLLECTION

TOPLINE L1 MILLENIUM Oregon pine grey



## DIAGRAMS OF TOPLINE MODELS

## WHEN CHOOSING DOORS,

beware of the following: there must be a harmony between materials, colours and lines. The main decounting style should be influenced by the room itself. When arranging furniture, do it in a way in which all elements follow a certain direction.

model L1 Crosswise structure model P1 Vertical structure



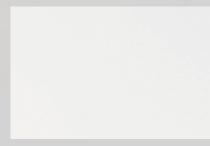
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Our speciality is interior doors with a foil coated surface and an optimal quality-price ratio.

The accessories and the design of our doors will create a special atmosphere in your home and satisfy even the most sophisticated of customers.

#### VISIOLINE - model P1



ash white

#### DIAGRAMS OF VISIOLINE MODELS



model L3

model P1

#### VISIOLINE - model L3





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WHAT MAKES THE SMOOTH SURFACE OF VENEER IMITATIONS SO POPULAR? The answer lies in its uniform structure and affordable price. With the use of modern technology and ecological materials, and by promoting cost-efficient production in accordance with the highest EU standards, we create useful, aesthetic and environmentally-friendly products that fill our satisfied customers' homes with warmth and cosiness.

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BASICLINE acacia mystique



BASICLINE oak

> model P1 Vertical structure



BASICLINE white

### DIAGRAMS OF BASICLINE MODELS

BASICLINE PLUS whitewash larch



INE / THE INVISIBLE PURE FRAME

## 66 FEEL FREE TO DESIGN AND PLAN ... AS SIMPLE AS IT GETS

Building a home also means creating a comfortable living space that will satisfy all of your senses. The morning light that gently awakens you, a family lunch on the naturally shaded terrace, an evening chat in front of the scorching fireplace, or the last look at the cloudy sky before you set out to go for a walk. All these stimuli come directly from nature, and our feeling of comfort depends on the varying natural conditions. By choosing a home that is as natural as possible, we have made ourselves a sustainable home.

## LIFELINE

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LIFELINE / PN1 VIVACELINE - model F4 knotty oiled oak wild structure



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Wood symbolises comfort, durability and warmth. Glass, however, represents the opposite -, transparency and stiffness. LIFELINE doors are a combination of both materials. •**!** 

### **DIAGRAMS OF** LIFELINE MODELS

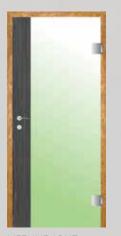


LIFELINE / PN1 crosswise

LIFELINE / PN1 vertical



LIFELINE / PN7 crosswise



LIFELINE / PN7 vertical



LIFELINE / PN2 crosswise



LIFELINE / PN2 vertical



LIFELINE / PN6 crosswise



LIFELINE / PN6 vertical





0 LIFELINE / PN6 VIVACELINE / F4 knotty oiled oak WILD STRUCTURE LIFELINE / PN2 VIVACELINE / F4 knotty oiled oak WILD STRUCTURE

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# DIVIDELINE

### ROOM DIVIDERS

Spaciousness requires a good overview. Letting light shine through glazed room dividers proves the saying 'the more daylight a room receives, the larger it feels'.



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#### ROOM DIVIDERS IN COMBINATION SOLID WOOD WITH A STANDARD FRAME **ROOM DIVIDERS** model A -----17-围 康 model B --a side element and a side element and a transom a transom PS N DS PM N DS a side element and a side element and a transom a transom PS N LS PM N LS two side elements and two side elements and a transom a transom PS N SS PM N SS two side elements two side elements PS SS PM SS one side element one side element PS LS PM LS one side element one side element PS DS PM DS



## AIRLINE

TY



### **AIRLINE – ALL-GLASS DOORS**



S1-SATINATO

•**`** 

S2-UADI BELI

S3-PROZORNO

S5-RX17



III III III S26-SONATA

S23-VITA

S24-SOLE

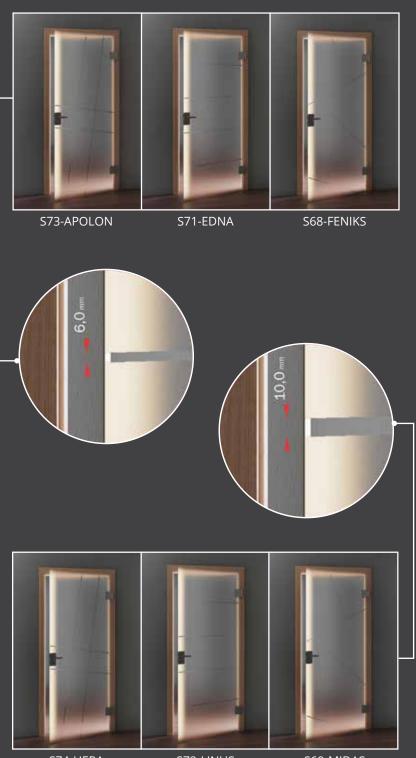
S28-AFRODITA

S75-PERUN

Fill your home with light. An elegant glass surface provides a discrete room divide, and a variety of sandblasted and printed patterns let you decide how much to reveal or hide. You can choose between different types of glass that either conceal or reveal.







S74-HERA

S72-LINUS

S69-MIDAS





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# SLIDING SYSTEM

Sliding doors are the ideal solution for minimalism in your home. Invisible guides help make the room more open, enticing and elegant.





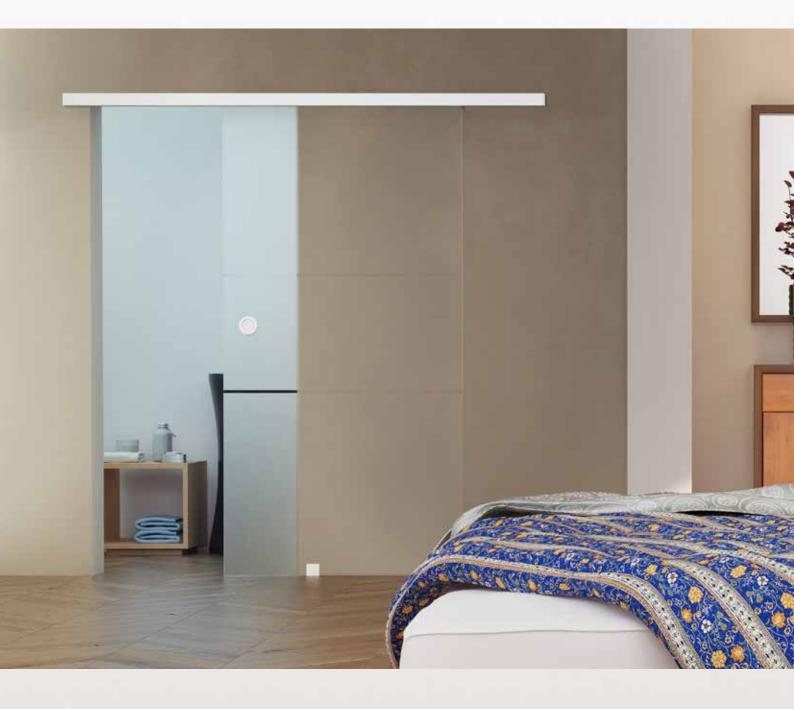
### SLIDING SYSTEM TREND





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SLIDELINE / SLIDING PARALLEL TO THE WALL VIVACELINE / F4 knotted cracked brushed oiled oak In April, the company Elite Studio 3D competed in the best 3D-visualist category at the CG Architect competition. It presented the LIP BLED sliding doors and received a monetary prize, awarded by REBUS Farm, for its high ranking •**`**``



SINGLE-LEAF DOOR OPENING INTO THE WALL



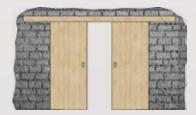


DOUBLE-LEAF DOOR OPENING INTO THE WALL





DOUBLE-LEAF DOOR OPENING PARALLEL TO THE WALL





lip**bled**.



### SINGLE-LEAF DOOR OPENING ALONGSIDE THE WALL





The following must be considered prior to construction:

TIP!

- where will the door be installed (conditions for installation and use),
- which requirements must the door meet,
- which classification must the door correspond to.

### This rating is important for a door's functional abilities.

Client requirements vary in terms of sound insulation, anti-burglary protection, resistance to moisture and hydrothermal and mechanical requirements.

An active lifestyle is also reflected in furniture. A double-leaf door, which allows different combinations of surfaces and edges, facilitates both the movement of numerous guests and the movement of the largest pieces of furniture.

DUOLINE

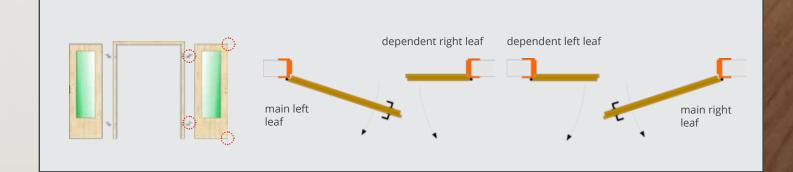
DOUBLE-LEAF DOORS

### SEAL LINING FOR DOUBLE-LEAF DOORS

To further improve the user experience, the classic double-leaf door has been upgraded with a seal lining in the groove of the main leaf.

#### THE FOLLOWING ADVANTAGES HAVE BEEN OBTAINED THROUGH THE INSTALLATION OF THE SEAL:

- softer door closing
- tight fitting of the main leaf onto the dependent leaf
- prevents rattling of the door in the event of a draft
- there is no visible light through the groove



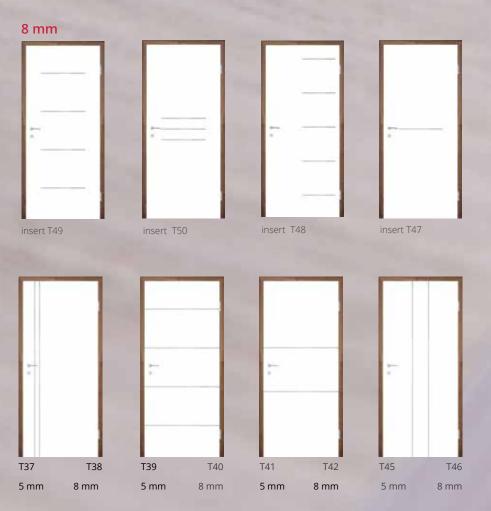


Let your imagination run wild and lend your living space a unique identity with various combinations of decorative mouldings.

#### **PVC INSERTS WITH IMITATION ALUMINIUM**

Vstavki na furnirani površini so mogoči samo v smeri strukture.

Sketches of wing designs with PVC inserts with imitation aluminium.



The classic elegance is finished off with an aesthetic distance to the edge of the door leaf.

5,0 / 8,0 mm

8,0,





Inclined walls and ceilings are no longer an obstacle. Choose *lipbled* doors and create a romantic attic apartment.

## CUTLINE

DOORS WITH AN OBLIQUE EDGE

104

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### lip<mark>bled</mark>.

66 DOORS THAT PERFECTLY FIT INTO YOUR ATTIC APARTMENT OR ROOM.

1



### **lip<mark>bled</mark>.**

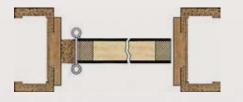
### 66 SWING DOORS

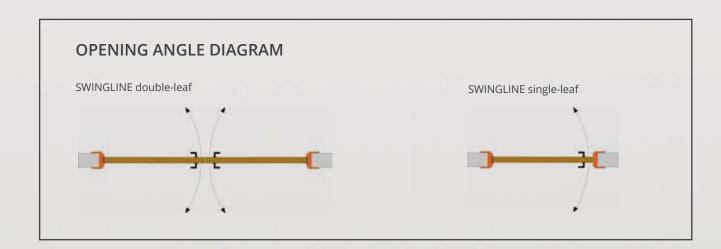
The benefits of swing doors become evident in pass-through rooms or wherever you are not able to open doors, because you literally have your hands full. Many customers choose SWINGLINE doors due to their elegant design.





#### CROSSSECTION





## THE INVISIBLE PURE FRAME

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### ADVANTAGES OF AN INVISIBLE FRAME:

- The door leaf is completely aligned with the wall.
- Mounting is possible on masonry walls or drywalls.
- The possibility of opening into or out of the room.
- Reinforced mesh prevents the appearance of cracks resulting from breathing walls.





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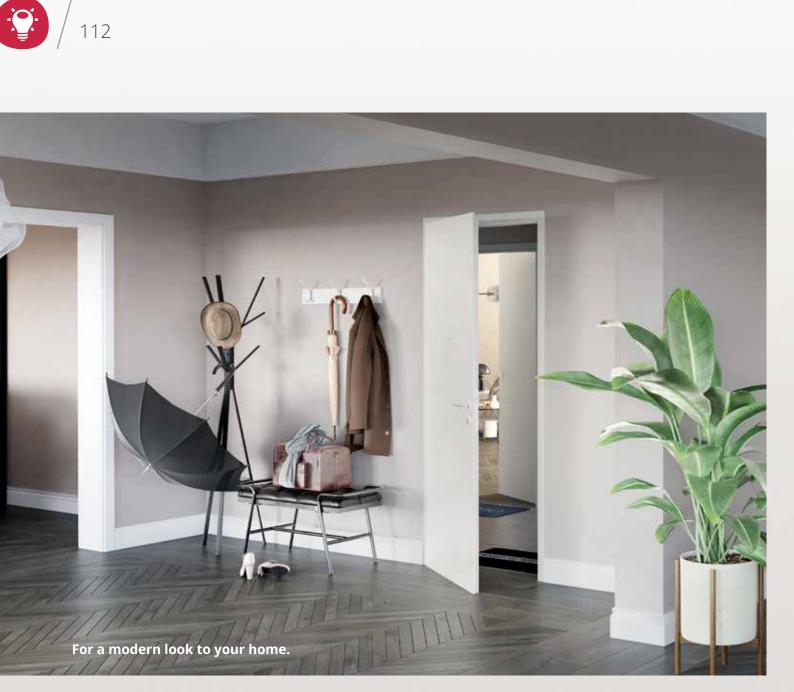
REAL ELEGANCE FOR YOUR HOME

66

## lip**bled**.

For bold and courageous types, we recommend a door with an invisible frame.

This is a current trend that is the perfect choice for those who furnish their home in a minimalist style or live by the principle of 'less is more'. Inside doors with an invisible frame are aligned with the wall, so the frames cannot be seen. Real elegance for your home.



# **RENOVATION** FRAME

#### A new version of a metal frame. Dress it in your style!

Dress the frame in the surface of your choice. You will get a brand new door that blends with the surroundings and gives a sense of complete harmony. Without any major construction works. Be 'IN'!

113 / *lipbled*.



Or for safety with a three-way lock, electrical access, digital door viewer and a floor seal.





# **GLAZING OPTIONS**



115

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TIP!

Be sure to select the appropriate climatic category and appropriate mechanical requirements when describing the door, in accordance with the recommendations for use. Get the necessary information from the designer so that we can fulfil heir wishes or expectations:

#### Where will the door be installed or used?

- $\cdot\,$  the purpose of the building
- type and use of heating
- rooms with increased humidity
- increased mechanical requirements
- frequency of use

#### Were special requirements highlighted?

- sound insulation
- smoke protection
- anti-burglary protection
- fire safety
- climate resistance





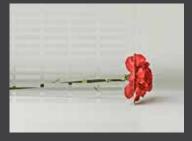


## GLASS

A modern door designed with a choice of different glass patterns that brightens up every residential or commercial space. An additional range of different fittings and door handles provides the perfect solution to fit your wishes and needs.













S26-SONATA







FIRE SAFETY

CLIMATE RESISTANT





SOUND INSULATION

ANTI-BURGLARY PROTECTION

## SECURALINE MODERN FRONT DOORS

SMOKE PROTECTION

121

## lip<mark>bled</mark>.

## CERTIFIED INSTITUTES, with which lip bled collaborates:

- ZAG Ljubljana (SI) (www.zag.si)
- LTM (CRO) (www.ltm.hr)
- EMI Budapest (H) (www.emi.hu)
- PAVUS Prague (CZ) (www.pavus.cz)
- DIBT Berlin (D) (www.dibt.de)

- IFT Rosenheim (D) (www.ift-rosenheim.de)
- Pfb Rosenheim (D) (www.pfb-rosenheim.de)
- VKF Bern (CH) (www.praever.ch)
- Lignotesting Bratislava (SK) (www.lignotesting.sk)
- IBS Linz (AT) (www.ibs-austria.at)



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#### CLIMATE RESISTANCE

Standard room doors achieve a climate resistance level of A2. We would suggest categories B2 or C2 for the front door of a home.



#### **FIRE SAFETY**

Certified fire doors limit the passage of fire, temperature and smoke into other spaces. They allow the safe evacuation of people and property in the event of a fire.



**ANTI-BURGLARY** PROTECTION



Different types of doors in a building achieve sound insulation from 25 to 39 dB. For the front door of a home, we recommend category SSK3 (35–39 dB).



**EXCELLENT QUALITY THAT** PREVENTS THE PASSAGE **OF FIRE AND SMOKE!** 

lip**bled**.



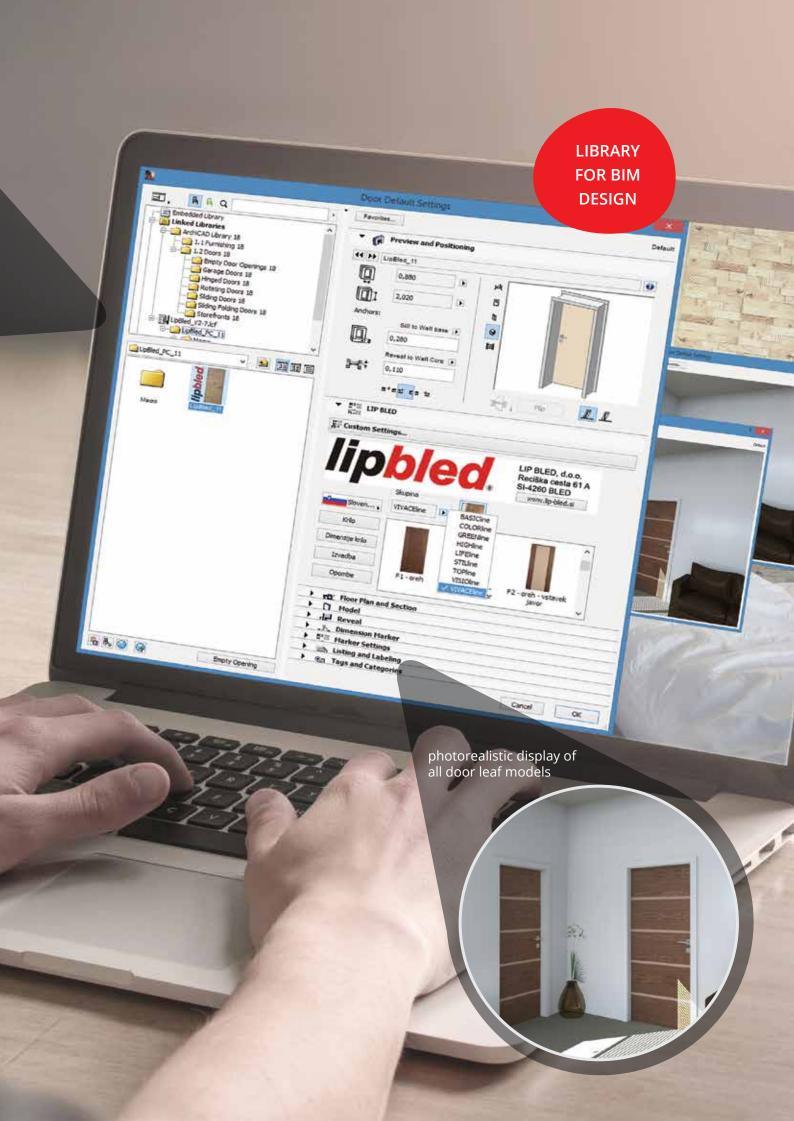
Our product range may vary from country to country and is defined in the sales price list.

A simple and quick display of the chosen doors and characteristics

# ArchiCAD

ArchiCAD has been one of the leading computer programmes in architecture and civil engineering since 1984. Every architect who likes to experiment with different forms can stimulate their creativity without sacrificing the accuracy and quality of project documentation. ArchiCAD allows you to form and change any shape in the most suitable view.

create – form – design







## SURFACES

Our choice of interior doors reflects our relationship with wood and contributes towards a healthier environment. Nature's gifts help us produce top-quality doors, available in different versions, according to wood type, colour and processing, in combination with other elements and thoughtful details.

## VENEERED SURFACES GREENLINE / VIVACELINE



MAPLE



F4 MAPLE



BEECH



F4 BEECH

### EUROPEAN OAK



F4 WHITE-OILED



F4 BRUSHED NATURAL LACQUERED



F4 NATURAL LACQUERED



F4 BRUSHED WHITE-OILED



F4 BRUSHED OILED



F4 OILED



BRUSHED MATTE STAINED LACQUERED



MATTE STAINED LACQUERED



BRUSHED NATURAL LACQUERED



NATURAL LACQUERED



#### WHITE-OILED



F4 BRUSHED MATTE STAINED LACQUERED



F4 MATTE STAINED LACQUERED



BRUSHED WHITE-OILED



BRUSHED OILED



OILED

## KNOTTED OAK - WILD STRUCTURE



F4 WHITE-OILED



F4 BRUSHED NATURAL LACQUERED



F4 NATURAL LACQUERED



BRUSHED MATTE STAINED LACQUERED



MATTE STAINED LACQUERED



F4 BRUSHED WHITE-OILED



F4 BRUSHED OILED



F4 OILED



BRUSHED NATURAL LACQUERED



NATURAL LACQUERED



WHITE-OILED



F4 BRUSHED MATTE STAINED LACQUERED



F4 MATTE STAINED LACQUERED



BRUSHED WHITE-OILED



BRUSHED OILED



OILED

## KNOTTED OAK – CALM STRUCTURE



F4 WHITE-OILED



F4 BRUSHED NATURAL LACQUERED



F4 NATURAL LACQUERED



BRUSHED MATTE STAINED LACQUERED



MATTE STAINED LACQUERED



F4 BRUSHED WHITE-OILED



F4 BRUSHED OILED



F4 OILED



BRUSHED NATURAL LACQUERED



NATURAL LACQUERED



WHITE-OILED



F4 BRUSHED MATTE STAINED LACQUERED



F4 MATTE STAINED LACQUERED



BRUSHED WHITE-OILED



BRUSHED OILED



OILED

## KNOTTED OAK CRACKED



F4 WHITE-OILED



F4 BRUSHED WHITE-OILED



F4 BRUSHED NATURAL LACQUERED



F4 BRUSHED OILED



F4 OILED



BRUSHED NATURAL LACQUERED





BRUSHED OILED



WHITE-OILED



F4 BRUSHED MATTE STAINED LACQUERED



F4 MATTE STAINED LACQUERED



BRUSHED MATTE STAINED LACQUERED



MATTE STAINED LACQUERED



OILED

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#### SPRUCE



F4 SPRUCE KNOTTED BRUSHED



SPRUCE KNOTTED BRUSHED

### ALTEICHE - PRESTIGE KNOTTED AGED OAK



F4 BRUSHED



BRUSHED



F4 BRUSHED OILED



BRUSHED OILED

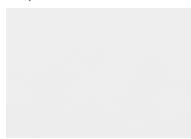
The choice is yours. We guarantee each of our products.

#### COLORLINE

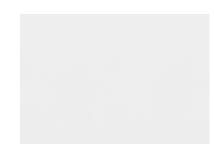


#### EASY WHITE-PAINTED (UV COIL COATED)





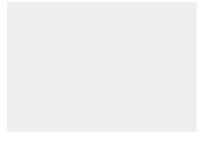
TRAFFIC WHITE similar to RAL 9016



TRAFFIC WHITE similar to RAL 9016

RAL SPRAY-PAINTED

#### MODENA WHITE SPRAY-PAINTED



SIGNAL WHITE similar to RAL 9003

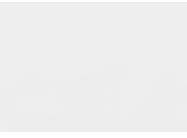
PURE WHITE similar to RAL 9010



## UNICOLORLINE







WHITE

#### 66

Black details make your space more interesting.

### TOPLINE

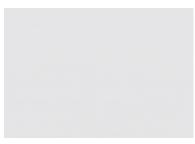
#### **TOPLINE CLASSIC**



L1 PALISANDER WHITE



PALISANDER WHITE



L1 SNOW-WHITE

#### TOPLINE CLASSIC MATTLINE



OAK ARTIC



L1 OAK ARTIC



L1 WALNUT TROPIC

135

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#### **TOPLINE PLUS**



L1 KNOTTED OAK CRACKED RUSTIC CLASSIC



KNOTTED OAK CRACKED RUSTIC CLASSIC



L1 KNOTTED OAK CRACKED RUSTIC ALPINE



KNOTTED OAK CRACKED RUSTIC ALPINE



L1 KNOTTED OAK CRACKED RUSTIC NATUR



KNOTTED OAK CRACKED RUSTIC NATUR

#### TOPLINE PLUS WOOD NATUR



L1 KNOTTED CRACKED OAK



KNOTTED CRACKED OAK



L1 KNOTTED OAK



KNOTTED OAK



L1 OAK



OAK

#### **TOPLINE PRESTIGE**



OAK FOREST BRUSHED WHITE



OAK FOREST BRUSHED BROWN

#### TOPLINE MILLENIUM



L1 OREGON PINE GREY



L1 OAK FOREST BRUSHED WHITE



L1 OAK FOREST BRUSHED BROWN





PINE FANTASY WHITE



L1 PINE FANTASY GREY



PINE FANTASY OAK



L1 KNOTTED 3D OAK



L1 PINE FANTASY WHITE



L1 KNOTTED CRACKED OAK

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## VISIOLINE



ASH WHITE

L3 LIMED OAK

## BASICLINE



ACACIA MYSTIQUE

#### **BASICLINE PLUS**



WHITEWASH LARCH



WHITE

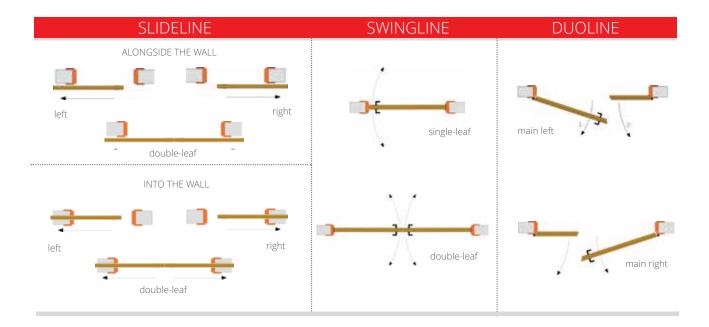


OAK

# **TECHNICAL DETAILS**

Every interior door consists of a door leaf and a doorframe. On the following pages, you can chose between numerous edges, door leaf constructions and different forms of doorframes. BE YOUR OWN DESIGNER!

	KLASIK	TRENDLINE	REVERSO
LEFT DOOR	rebate side	rebate side	rebate side
RIGHT DOOR	hinges' side	hinges' side	hinges' side
CROSS SECTION	rebated	flush with the frame	flush with the frame
HINGES		C.	ţ.



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## DOOR AND FRAME MODELS





visible hinges

hidden hinges



opening on the inside of the frame, hidden hinges

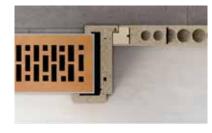


Direction of opening

KLASIK

## Door rebate edge





REVERSO



KLASIK rectangular edge



KLASIK SOFT-R rounded edge



TRENDLINE flush, no rebate



REVERSO



KLASIK SOFT-M rounded edge

## Door structure







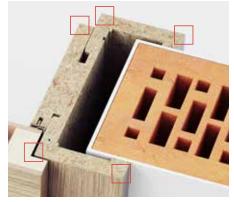


door with a solid chipboard core - VL

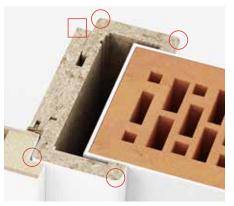
Frame models

door with a honeycomb core

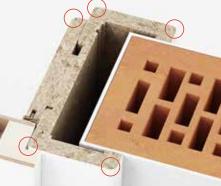




SM closed frame with sharp edges

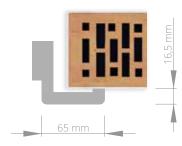


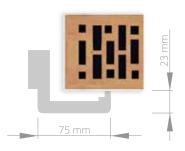
SMO closed frame with rounded case profiles and rectangular panel lining



SMS closed frame with rounded case profiles and rounded panel lining

## Frame case profiles width







lip

# HAND IN HAND &

We respect our forests and their gifts, which are a source of inspiration and inner well-being. Through creativity, inventiveness and the latest technological know-how, wood takes on an entirely new meaning and dimension. Our craftsmanship truly brings wood to life and creates a warm atmosphere in your home.

LIP BLED is very imaginative in what we do, owing to our high flexibility and our aim of always satisfying our clients' wishes and requirements. The diversity of the latest standards demands rapid adaptability. This applies both to aesthetics and quality production processes. High standards represent an exciting challenge, which we face with a high level of creativity and innovation.

#### BASIC TECHNICAL INSTRUCTIONS

The installation of interior doors is a simple, quick and dry process that requires polyurethane foam. Prior to installation, walls and floors must be processed in accordance with the dimensions given in the price list. Walls and the edges of wall openings must be even, parallel and located in a horizontal or vertical plane. Skirting boards must not be directly attached to any of the opening sides. Please consult our sales personnel in cases where wall openings have a threshold or non-standard dimensions.

Our sales programme is specified in the price list.

## CERTIFICATES

#### PEFC certificate for the tracking of wood and timber products

Certificate, which the company provides to certify responsible forest management.

#### **Quality Management System ISO 9001**

ISO 9001, which has already been awarded to more than one million organisations, in 178 countries, around the world, is an internationally recognised quality standard published by the International Organisation for Standardisation (ISO). The content of the standard offers certified organisations a framework for successful process and quality management.

#### **Environmental Management System ISO 14001**

This is a verified and proven tool for effectively reducing an organisation's environmental impact.

With the ISO 14001 standard, organisations maintain their awareness and responsibility towards the environment. Nowadays, responsible environmental management is becoming an increasingly important purchasing criterion. More than ever, customers give priority to products and services from environmentally friendly sources. In order to remain competitive, organisations must have an effective environmental management system in place.

Source: BUREAU VERITAS SLOVENIA





The Song of Nature, it is so Beautiful. **LISTEN TO IT.** 





LIP BLED, d.o.o., Rečiška c. 61/a, 4260 Bled, Slovenia T. +386 4 5795 000, F. +386 4 5795 121 E. lipbl@lip-bled.si, www.lip-bled.si

All pictures are for illustration purposes only. We reserve the right to make changes. Errors in the text and colour deviations are no grounds for complaint. The sales programme may vary from country to country and is specified in the price list. Copying or reproduction of pictures and texts, in whole or in part, is not permitted without the author's express permission. - Layout and text: IMPERIOO INC, d.o.o. - photographs: archive LIP BLED - Elite Studio 3D - stock photo agencies: pixabay - LIP BLED, d.o.o. - 2025 - 01 -